



Big Bear Pipe & Steel was founded in 2024, when its predecessor, RBJ Inc, was acquired by International Pipe, a third-generation family-owned and -operated business.

At International Pipe, along with our subsidiaries Bigfoot Pipe & Piling in Puyallup, WA, Bison Pipe in Jerome, ID, and Big Bear Pipe & Steel, we are now the largest structural pipe dealer west of the Mississippi.

Big Bear is located on 20 acres in Hesperia, CA. We operate a full-service facility with sales offices, a processing center, and a state-of-the-art fabrication shop, lead by engineers and an expertly trained staff.

We take our reputation seriously and operate with the highest level of integrity. It is our mission to achieve excellence in customer satisfaction every day.



BIG BEAR 
PIPE & STEEL

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HESPERIA, CA 92345

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BIG BEAR 
PIPE & STEEL

**NEW
SURPLUS
STEEL USED
PIPE
& FABRICATION**

1/4" TO 132" STEEL PIPE

- New, Surplus, & Used
- Various Wall Thicknesses
- Numerous Weld Types
- Bare & Coated
- All Grades & Specs
- Domestic & Import

INDUSTRIES SERVED

INCLUDING, BUT NOT LIMITED TO:

- Infrastructure
- Construction
- Oil & Gas
- Utilities
- Pipelines
- Road Boring & Tunneling
- Piling
- Mining
- Falsework
- Fiber Optics
- Irrigation & Water Wells
- Sign & Flag Poles
- Hydroelectric & Water Transmission
- Farming & Ranching
- Dredging & Trenching

Access
to 70,000
TONS
on 100+
ACRES

FABRICATION

We transform steel pipe into the exact configurations for any project. Our highly skilled fabricators utilize state-of-the-art equipment, including a *10' x 20' plasma cutting table (1 1/2" thickness capacity)*, to deliver precise cuts and welds (MIG, TIG, Sub Arc Flex Core) for both structural steel and pipe projects. Additional services include beveling, splitting, threading, cleaning, and more.

LOGISTICS

The Big Bear logistics team works closely with the sales, purchasing, and administrative departments, as well as transportation firms, to safely and efficiently deliver orders, on-time and on-budget.

We pride ourselves on our competitive pricing and nationwide pick-up and delivery services.

